

U. S. DEPARTMENT OF LABOR
IMMIGRATION AND NATURALIZATION SERVICE
WASHINGTON

ADDRESS REPLY TO COMMISSIONER OF
IMMIGRATION AND NATURALIZATION
AND REFER TO FILE NUMBER

55638/947-C

November 18, 1937.

BORDER PATROL CIRCULAR NO. 18

TO ALL BORDER PATROL DISTRICTS,
IMMIGRATION AND NATURALIZATION SERVICE.

BORDER PATROL UNIFORM WINDBREAKER JACKET

The horsehide windbreaker jacket described herein is hereby authorized to be worn as part of the Border Patrol uniform.

I. STYLE OF JACKET:

Cossack style, Talon front, unlined jacket, having 4 box plait pockets with button and button hole, flaps, and side buckle adjustments.

II. COLOR, MATERIAL AND WORKMANSHIP:

1. Color - forest green.

2. Material - the materials used in the coat shall conform to the following requirements:

(a) Fast color, forest green, front quarter horsehide leather, buffed on inside.

(b) Talon fastener No. 5-6, with automatic lock, 22½ inches long.

(c) Buttons - regulation Border Patrol metal shank coat size buttons on pocket flaps, and 30 ligne casein or bakelite buttons on sleeve cuffs.

(d) Waist band - front quarter horsehide, 3 inches in width.

(e) Waist band buckles - 3/4 inch nickel stamped steel.

3. Workmanship - workmanship shall be first-class in all respects. The garments shall be clean, well-made, and free from loose ends of threads, in any part of the garment.

III. DETAIL REQUIREMENTS:

1. Design

(a) A Cossack style, Talon front, full grain horsehide leather windbreaker jacket, with double leather collar.

(b) Length - normal length, 26 inches.

(c) Collar - to be approximately $3\frac{1}{4}$ inches deep in back and approximately $4\frac{1}{4}$ inches at the points; collar points to contain eyelets located approximately $\frac{7}{8}$ inch from edges of lapel.

(d) To be equipped with suitable hanger strap on inside of collar.

(e) Jacket facing - to be of same material and color as remainder of garment, approximately $\frac{3}{4}$ inch in width from the bottom edge of jacket to approximately 8 inches from the collar, and from there graduated to the lapel to a width at the collar of approximately $3\frac{1}{4}$ inches.

(f) Pockets - 4 box plait pockets with buttons and buttonhole flaps; 2 upper breast pockets 5 inches wide by 5 inches deep, to be placed approximately 1 inch above lower pockets and $1\frac{1}{2}$ inches from edge of talon fastener, having pointed pocket flaps, to button, approximately $1\frac{1}{2}$ inches deep at sides, and $2\frac{1}{4}$ inches deep at point of flap; 2 lower pockets $6\frac{1}{4}$ inches wide by $7\frac{1}{2}$ inches deep, to be sewed to top of waist band, and placed $2\frac{1}{2}$ inches from edge of talon fastener, having flaps of same shape as breast pocket flaps, approximately $1\frac{7}{8}$ inches deep at sides, and $2\frac{3}{4}$ inches at point of flap.

(g) Pocket plaits - plaits on all pockets to be $1\frac{1}{2}$ inches wide.

(h) Pocket flaps - to have cloth lining approximately same color as leather used in garment, to be a cotton twill, or other suitable material.

(i) Cuff - to have adjustable $2\frac{3}{4}$ inch "fancy" cuff, with one buttonhole and two buttons placed approximately $1\frac{1}{2}$ inches apart.

(j) Seams - $\frac{1}{4}$ inch single, overlapping.

(k) Light weight tan sheep leather arm shields; $3\frac{1}{4}$ inch metal eyelets $\frac{3}{4}$ inches apart provided in the under sleeve $\frac{3}{4}$ inches below arm hole seam.

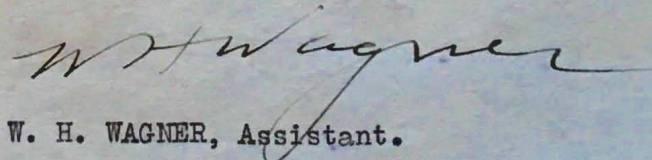
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(l) Badge tab - to have oval badge tab approximately $2\frac{1}{4}$ inches long and $1\frac{3}{8}$ inches wide, of same material and color as remainder of garment, containing two eyelets $1\frac{1}{4}$ inches apart, to be sewed to the jacket over the pocket on the left breast, midway between the talon fastener edge and the shoulder seam, bottom of tab to be approximately $\frac{3}{4}$ inch from top of pocket.

(m) Throat strap and button. For buttoning jacket at throat a double horsehide leather strap rounded on loose end and single stitched on the edges shall be stitched into the left side of the garment underneath the facing and outside of the talon immediately below the collar. It shall be approximately $1\frac{1}{2}$ inches in width, shall extend approximately $2\frac{1}{4}$ inches from talon fastener edge, and shall be provided with buttonhole. On the right side of the jacket in the proper place, to meet buttonhole and strap when jacket is closed, a 30 ligne casein or bakelite button shall be provided.

2. Cutting - the component parts of the garment shall each be cut in one piece, except under collar and under sleeve, and all component parts shall be uniform as to quality and color.

By direction of the Commissioner:



W. H. WAGNER, Assistant.

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Windbreaker Jackets

Wearing windbreaker jacket as part of the Border
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