

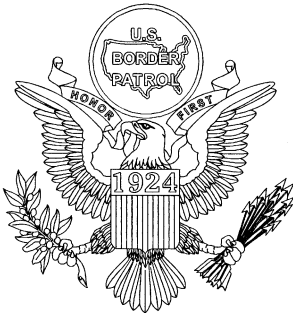
INCH-POUND

MIL-DTL-3943/289C
25 March 2019
SUPERSEDING
MIL-DTL-3943/289B
6 November 2017

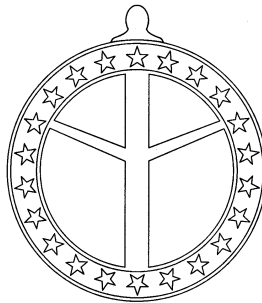
DETAIL SPECIFICATION SHEET
DECORATION, COMMENDATION MEDAL,
U.S. BORDER PATROL

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification
sheet and the latest issue of MIL-DTL-3943.



OBVERSE -DEVICE
(see piercing in notes)



OBVERSE -BASE
(see piercing in notes)



REVERSE



ASSEMBLED

DASH NO.

- 1: Regular Size
- 2: Miniature Size

MATERIAL: DEVICE: (-1 and -2): Red Brass 85/15 (UNS Alloy No. C-230)

AMSC N/A

FSC 8455

FINISH:

DEVICE: 24K Gold Plated, Matte Finished, Polished Highlights and shall match The Institute Heraldry (TIOH) Metal Finish Chip Number 8.

BASE OBVERSE: Enameled or Epoxied, 24K Gold Plated, Matte Finished, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

BASE REVERSE: 24K Gold Plated, Matte Finished, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

DIMENSIONS:

DEVICE:

HEIGHT:

- 1: 1-3/32 inches (REF)
- 2: 17/32 inch (REF)

WIDTH:

- 1: 1-1/32 inches (REF)
- 2: 1/2 inch (REF)

THICKNESS:

- 1: 0.090 inch \pm 0.005 inch
- 2: 0.070 \pm 0.005 inch

BASE:

DIAMETER Overall excluding lug):

- 1: 1-3/8 inches (REF)
- 2: 11/16inch (REF)

THICKNESS (At lug):

- 1: 0.105 \pm 0.005 inch
- 2: 0.080 \pm 0.005 inch

ASSEMBLED THICKNESS:

- 1: 0.175 \pm 0.010 inch
- 2: 0.130 \pm 0.010 inch

PIERCING:

1: DEVICE OBVERSE (-1 and -2): between wings, eagle's neck, and top of shield (2 internal piercings).

2: BASE OBVERSE (-1 and -2): between annulet and supports (4 internal piercings).

DECORATION SET AND CASE: Decoration set shall consist of a regular size medal, a miniature size medal, and a service ribbon, all packaged in a presentation case conforming to MIL-C-14633, Type XV, Style 6, with a class 1 or 1A pad.

NOTES:

1: The term (REF) refers to the measurements taken from the Government furnished hub or die.

2: The specification slash sheet for the ribbon for the pendant drape and service ribbon is MIL-DTL-11589/545.

3: The specification slash sheet for the lapel button is MIL-DTL-11484/427

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2019-142)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.

INCH-POUND

MIL-DTL-11484/427

25 March 2019

DETAIL SPECIFICATION SHEET

LAPEL BUTTON, COMMENDATION MEDAL, U.S. BORDER PATROL

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-11484.



12
shaded area

MATERIAL: Red Brass 85/15 (UNS Alloy No. C-230)

FINISH: 24K Gold Plated, Matte Finish, Polished Highlights and shall match TIOH Finish Chip Number 8.

DIMENSIONS:

DIAMETER: 5/8 inch (REF)

THICKNESS: 0.071 ± 0.010 inch

ATTACHING DEVICE:

1. The attaching device shall be prong with pick and wing type clutch.
2. The prong shall be fused or soldered on the vertical center line on the reverse side, 1/4 inch from the top.

Epoxy resin will be applied to the Base of the Lapel Button as specified below, and must match TIOH Hard Enamel Color Chip Numbers listed.

TIOH HARD ENAMEL COLOR CHIP NUMBER	LOCATION(S)
Green #12	Outer Ring

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.

2. The manufacturer may deviate from MIL-DTL-3943 by using nickel under plating prior to applying the requisite 24K gold plating.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2019-144)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.

INCH-POUND

MIL-DTL-11589/545A
 12 May 2016
 SUPERSEDING
 MIL-DTL-11589/545
 9 January 2001

DETAIL SPECIFICATION SHEET

RIBBON, COMMISSIONER'S DISTINGUISHED CAREER SERVICE AWARD,
 U.S. BORDER PATROL

This specification is approved for use by all
 Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification
 sheet and the latest issue of MIL-DTL-11589.

COLOR PATTERN

SIZE: Regular

FINISH: Moiré

TOTAL WIDTH	WIDTH OF STRIPES		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
	INCHES &	METRIC		STRIPES			
1-3/8" (35.0mm)	1/32	0.8mm	Edge & Binder	Navy Blue # 1	HCD	67179	White HA 67101
	5/16	7.9mm	Ground	Navy Blue # 1	HCD	67179	
	1/16	1.6mm	Ground	Scarlet	HL	67111	
	5/32	4.0mm	Ground	White	HA	67101	
	1/4	6.4mm	Ground	Green	HAD	67129	
	5/32	4.0mm	Ground	White	HA	67101	
	1/16	1.6mm	Ground	Scarlet	HL	67111	
	5/16	7.9mm	Ground	Navy Blue # 1	HCD	67179	
	1/32	0.8mm	Edge & Binder	Navy Blue # 1	HCD	67179	

COLOR PATTERN

SIZE: Miniature

FINISH: Moiré

TOTAL WIDTH	WIDTH OF STRIPES		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
	INCHES &	METRIC		STRIPES			
11/16 (17.5mm)	1/32	0.8mm	Edge & Binder	Navy Blue # 1	HCD	67179	White HA 67101
	9/64	3.6mm	Ground	Navy Blue # 1	HCD	67179	
	1/32	0.8mm	Ground	Scarlet	HL	67111	
	5/64	2.0mm	Ground	White	HA	67101	
	1/8	3.1mm	Ground	Green	HAD	67129	
	5/64	2.0mm	Ground	White	HA	67101	
	1/32	0.8mm	Ground	Scarlet	HL	67111	
	9/64	3.6mm	Ground	Navy Blue # 1	HCD	67179	
	1/32	0.8mm	Edge & Binder	Navy Blue # 1	HCD	67179	

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2016-443)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.