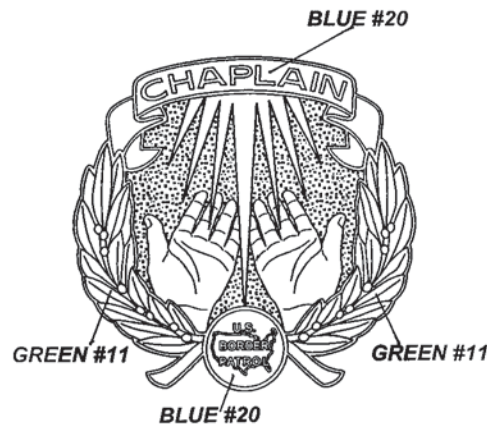


DETAIL SPECIFICATION SHEET

BADGE, IDENTIFICATION, CHAPLAINCY PROGRAM, U.S. BORDER PATROL

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3628 listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation.



DASH NO.

- 1: Regular Size
- 2: Miniature Size

MATERIAL: Red Brass

FINISH: Enameled or Epoxied, Gold Plated, Matte Finished, Polished Highlights and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 8.

DIMENSIONS:

HEIGHT:

- 1: 2 inches (REF)
- 2: 1-5/16 inches (REF)

WIDTH:

- 1: 2 inches (REF)
- 2: 1-5/16 inches (REF)

THICKNESS (at thickest point):

- 1: 0.085 ± 0.010 inch
- 2: 0.075 ± 0.010 inch

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.

2. Attaching device shall be prong and flat ball clutch type:

- a. -1: three prongs shall be located on a  $1\text{-}3/4 \pm 1/64$  inch diameter circle.
- b. -2: three prongs shall be located on a  $1\text{-}1/16 \pm 1/64$  inch diameter circle.
- c. -1 and -2: prongs shall be spaced 120 degrees apart with the bottom prong located on the vertical centerline at the bottom of the badge

3. Enamelled/epoxied areas shall be as shown. The colors shall conform to TIOH Hard Enamel Chip numbers listed below:

<u>COLOR</u>	<u>CHIP NUMBER</u>
Green	11
Blue	20

Custodians:  
Army - IH

Preparing activity:  
Army - IH

Review activities:  
DLA - CT

(Project No. 8455-0056/001)

NOTICE OF  
VALIDATION

INCH-POUND

MIL-DTL-3628/214  
NOTICE 1  
14-Aug-2013

**DETAIL SPECIFICATION**

**Badge, Identification, Chaplaincy Program, U.S. Border Patrol**

MIL-DTL-3628/214, dated 05-Sep-2001, has been reviewed and determined to be valid for use in acquisition.

**Custodians:**

Army - IH

**Preparing Activity:**

Army - IH

**Reviewer Activities:**

DLA - CT

**NOTE:** The activities above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.

AMSC N/A

FSC 8455

INCH-POUND

MIL-DTL-3628/214A  
11 April 2016  
SUPERSEDING  
MIL-DTL-3628/214  
5 September 2001

## DETAIL SPECIFICATION SHEET

### BADGE, IDENTIFICATION, CHAPLAINCY PROGRAM, U.S. BORDER PATROL

This specification is approved for use by all  
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification  
sheet and the issue of MIL-DTL-3628



#### DASH NO.

- 1: Regular Size
- 2: Miniature Size

**MATERIAL:** Red Brass 85/15 (UNS Alloy No. C-230)

**FINISH:** Epoxy resin, 24K Gold Plated, Matte Finished, Polished Highlights and shall  
match The Institute of Heraldry (TIOH) Metal Finish Chip Number 8.

#### DIMENSIONS:

##### HEIGHT:

- 1: 2 inches (REF)
- 2: 1-5/16 inches (REF)

##### WIDTH:

- 1: 2 inches (REF)
- 2: 1-5/16 inches (REF)

##### THICKNESS (at thickest point):

- 1: 0.085 ± 0.010 inch
- 2: 0.075 ± 0.010 inch

**ATTACHING DEVICE:**

1. Attaching device shall be prong and flat ball clutch type:
  
2. For -1: three prongs shall be located on a  $1\text{-}3/4 \pm 1/64$  inch diameter circle. For -2: three prongs shall be located on a  $1\text{-}1/16 \pm 1/64$  inch diameter circle. Prongs shall be spaced 120 degrees apart with the bottom prong located on the vertical centerline at the bottom of the badge

**NOTE:**

The term (REF) refers to the measurements taken from the Government furnished hub or die.

**EPOXY:** Epoxy resin shall be applied to the Badge Identification as indicated above, and shall match TIOH Hard Enamel Color Chip Numbers listed below.

<b>TIOH HARD ENAMEL COLOR CHIPS</b>	
<b>COLOR</b>	<b>CHIP NUMBER</b>
Green	#11
Blue	#20

**CHANGES FROM PREVIOUS ISSUE:** Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:  
Army - IH

Preparing activity:  
Army - IH

Review activity:  
DLA - CT

(Project No. 8455-2016-374)

**NOTE:** The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.