

DETAIL SPECIFICATION SHEET

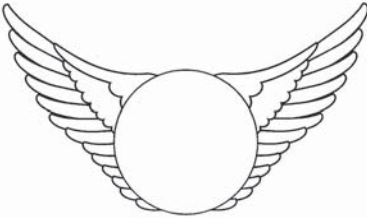
BADGE, IDENTIFICATION, TACTICAL UNIT (BORTAC), U.S. BORDER PATROL

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3628 listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation.



ASSEMBLED



BASE



DEVICE

DASH NO.  
-1: Regular Size  
-2: Miniature

MATERIAL: Red Brass  
Size

FINISH:  
BASE: Nickel Plated, Silver Plated, Oxidized, Relieved, Polished Highlights and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 15.  
DEVICE: Gold Plated, Matte Finished, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

DIMENSIONS:

BASE:  
HEIGHT:  
-1: 1 inch (REF)  
-2: 3/4 inch (REF)  
WIDTH:  
-1: 13/16 inch (REF)  
-2: 29/32 inch (REF)  
THICKNESS (at thickest point):  
-1: 0.080 ± 0.005 inch  
-2: 0.075 ± 0.005 inch

DEVICE:

DIAMETER (circumscribed):

-1: 1-1/4 inches (REF)

-2: 7/8 inch (REF)

THICKNESS (at thickest point):

-1: 0.085 ± 0.005 inch

-2: 0.075 ± 0.005 inch

ASSEMBLED:

HEIGHT:

-1: 1-3/4 inches

-2: 15/16 inch

THICKNESS (at thickest point):

-1: 0.150 ± 0.010 inch

-2: 0.133 ± 0.010 inch

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.

2. The device shall be superimposed on the base and secured by two rivets or by soft solder. When rivets are used, they shall be solid and shall be fabricated from any type brass. The rivets shall be located on and soldered to the vertical center of the device. The device shall be located on the base as shown.

3. Attaching device shall be prong and flat ball type clutch. Two prongs shall be located on a horizontal line approximately 5/8 inch from the bottom of the base on -1 and approximately 7/16 inch from the bottom of the base on -2. The prongs shall be equidistant from each end – approximately 1-1/4 inches apart for -1 and 3/8 inch apart for -2.

Custodians:  
Army - IH

Preparing activity:  
Army - IH

Review activities:  
DLA - CT

(Project No. 8455-0056/002)

NOTICE OF  
VALIDATION

INCH-POUND

MIL-DTL-3628/215  
NOTICE 1  
14-Aug-2013

**DETAIL SPECIFICATION**

**Badge, Identification, Tactical Unit (BORTAC), U.S. Border  
Patrol**

MIL-DTL-3628/215, dated 26-Sep-2001, has been reviewed and  
determined to be valid for use in acquisition.

**Custodians:**  
Army - IH

**Preparing Activity:**  
Army - IH

**Reviewer Activities:**  
DLA - CT

**NOTE:** The activities above were interested in this document as  
of the date of this document. Since organizations and  
responsibilities can change, you should verify the currency of  
the information above using the ASSIST Online database at  
<https://assist.dla.mil>.

AMSC N/A

FSC 8455

INCH-POUND

MIL-DTL-3628/215A  
6 April 2016  
SUPERSEDING  
MIL-DTL-3628/215  
26 September 2001

## DETAIL SPECIFICATION SHEET

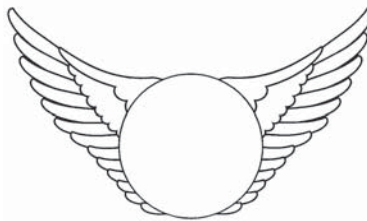
### BADGE, IDENTIFICATION, TACTICAL UNIT (BORTAC), U.S. BORDER PATROL

This specification is approved for use by all  
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3628



**ASSEMBLED**



**BASE**



**DEVICE**

#### DASH NO.

- 1: Regular Size
- 2: Miniature Size

**MATERIAL:** Red Brass 85/15 (UNS Alloy No. C-230)

#### FINISH:

**BASE:** Nickel Plated, Silver Plated, Oxidized, Relieved, Polished Highlights and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 15.

**DEVICE:** 24K Gold Plated, Matte Finished, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

#### DIMENSIONS:

##### BASE:

##### HEIGHT:

- 1: 1 inch (REF)
- 2: 3/4 inch (REF)

##### WIDTH:

- 1: 13/16 inch (REF)
- 2: 29/32 inch (REF)

##### THICKNESS (At thickest point):

- 1: 0.080 ± 0.005 inch
- 2: 0.075 ± 0.005 inch

AMSC N/A

1 of 2

FSC 8455

DEVICE:

DIAMETER (Circumscribed):

- 1: 1-1/4 inches (REF)
- 2: 7/8 inch (REF)

THICKNESS (At thickest point):

- 1: 0.085 ± 0.005 inch
- 2: 0.075 ± 0.005 inch

ASSEMBLED:

HEIGHT:

- 1: 1-3/4 inches
- 2: 15/16 inch

THICKNESS (At thickest point):

- 1: 0.150 ± 0.010 inch
- 2: 0.133 ± 0.010 inch

ATTACHING DEVICE:

1. Attaching device shall be prong and flat ball type clutch.
2. Two prongs shall be located on a horizontal line approximately 5/8 inch from the bottom of the base on -1 and approximately 7/16 inch from the bottom of the base on -2. The prongs shall be equidistant from each end – approximately 1-1/4 inches apart for -1 and 3/8 inch apart for -2.

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
2. The device shall be superimposed on the base and secured by two rivets or by soft solder. When rivets are used, they shall be solid and shall be fabricated from any type brass. The rivets shall be located on and soldered to the vertical center of the device. The device shall be located on the base as shown.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:  
Army - IH

Preparing activity:  
Army - IH

Review activity:  
DLA - CT

(Project No. 8455-2016-398)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.