

INCH-POUND

MIL-DTL-11589/511B
 27 February 2019
 SUPERSEDING
 MIL-DTL-11589/511A
 7 April 2014

DETAIL SPECIFICATION SHEET

RIBBON, 75TH ANNIVERSARY COMMEMORATIVE MEDAL, U.S.BORDER PATROL,
 DEPARTMENT OF JUSTICE

This specification is approved for use by all
 Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet
 and the issue of MIL-DTL-11589.

COLOR PATTERN, REGULAR SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
				STRIPES			
1-3/8" (35.0mm)	1/32	0.8mm	Edge & Binder	Purple	HP	67115	White HA 67101
	3/64	1.2mm	Ground	Purple	HP	67115	
	1/32	0.8mm	Ground	White	HA	67101	
	5/16	7.9mm	Ground	Green	HAD	67129	
	1/32	0.8mm	Ground	Air Force Yellow	HC	67103	
	5/64	2.0mm	Ground	Ultramarine Blue	HS	67118	
	5/64	2.0mm	Ground	White	HA	67101	
	5/32	4.0mm	Ground	Scarlet	HL	67111	
	5/64	2.0mm	Ground	White	HA	67101	
	5/64	2.0mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8mm	Ground	Air Force Yellow	HC	67103	
	5/16	7.9mm	Ground	Green	HAD	67129	
	1/32	0.8mm	Ground	White	HA	67101	
	3/64	1.2mm	Ground	Purple	HP	67115	
	1/32	0.8mm	Edge & Binder	Purple	HP	67115	

COLOR PATTERN, MINIATURE SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
				STRIPES			
11/16" (17.5mm)	1/32	0.8mm	Edge & Binder	Purple	HP	67115	White HA 67101
	1/128	0.5mm	Ground	Purple	HP	67115	
	1/64	0.4mm	Ground	White	HA	67101	
	5/32	3.9mm	Ground	Green	HAD	67129	
	1/64	0.4mm	Ground	Air Force Yellow	HC	67103	
	5/128	0.9mm	Ground	Ultramarine Blue	HS	67118	
	5/128	0.9mm	Ground	White	HA	67101	
	5/64	1.9mm	Ground	Scarlet	HL	67111	
	5/128	0.9mm	Ground	White	HA	67101	
	5/128	0.9mm	Ground	Ultramarine Blue	HS	67118	
	1/64	0.4mm	Ground	Air Force Yellow	HC	67103	
	5/32	3.9mm	Ground	Green	HAD	67129	
	1/64	0.4mm	Ground	White	HA	67101	
	1/128	0.5mm	Ground	Purple	HP	67115	
	1/32	0.8mm	Edge & Binder	Purple	HP	67115	

COLOR PATTERN, STREAMER

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
				STRIPES			
2-3/4" (70.0mm)	1/32	0.8mm	Edge & Binder	Purple	HP	67115	White HA 67101
	1/8	3.2mm	Ground	Purple	HP	67115	
	1/16	1.6mm	Ground	White	HA	67101	
	5/8	15.8mm	Ground	Green	HAD	67129	
	1/16	1.6mm	Ground	Air Force Yellow	HC	67103	
	5/32	4.0mm	Ground	Ultramarine Blue	HS	67118	
	5/32	4.0mm	Ground	White	HA	67101	
	5/16	8.0mm	Ground	Scarlet	HL	67111	
	5/32	4.0mm	Ground	White	HA	67101	
	5/32	4.0mm	Ground	Ultramarine Blue	HS	67118	
	1/16	1.6mm	Ground	Air Force Yellow	HC	67103	
	5/8	15.8mm	Ground	Green	HAD	67129	
	1/16	1.6mm	Ground	White	HA	67101	
	1/8	3.2mm	Ground	Purple	HP	67115	
	1/32	0.8mm	Edge & Binder	Purple	HP	67115	

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2019-097)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.